



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada
Tel (613) 632-5200

D4682-043
Job Sheet 179506



Part No: D4682-043

Job Qty: 6 ea

DAS
21
9-80

Part Name: Wearplate Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 6/19/18

Job Tracking No:

Due Date: 6/25/18

Created By: Jesse White

Type: SOLD

Description:

Note: DWG REV D SHEETS 2,5 IPP REV:A 13.03.27 NEW ISSUE DD VERF:JLM IPP REV:B 13.11.14 AS PER
DWG REV.B DD VERF:JLM IPP REV:D 14.11.24 AS PER DWG REV.C DD VERF:JLM IPP REV:E 15.06.10
AS PER DWG REV.D DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	6 Ea		6/25/18	0.00	0.00	Start Up Waterjet		
110	Waterjet	6 pcs		6/25/18	0.00	0.91	Waterjet1		
120	QC	6 pcs		6/25/18	0.00	0.00	QC2 Waterjet-3		
130	QC	6 pcs		6/25/18	0.00	0.00	QC8-5		
140	Small Fab	6 pcs		6/25/18	1.77	1.46	Small Fab-7		
150	QC	6 pcs		6/25/18	0.00	0.00	QC5		
160	Large Fab	6 pcs		6/25/18	0.00	9.84	Large Fab 7		
170	QC	6 pcs		6/25/18	0.00	0.00	QC9		
180	QC	6 pcs		6/25/18	0.00	0.00	QC5		
190	SprayPaint	6 pcs		6/25/18	0.00	0.20	Spray Paint		
200	QC	6 pcs		6/25/18	0.00	0.00	QC5		
210	Packaging	6 pcs		6/25/18	0.00	0.00	Packaging3-2		
220	QC21-SA	6 Ea		6/25/18	0.00	0.00	QC21		

Backgnd B# 138886 Exp 7/19

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M304S18GA	304/316 .050 Sheet	7.8600 sf (1.31 ea)	90-Start up Operation	
D4682-9	Wearplate Shim	6 Ea (1 ea)	160-Large Fab	

5057102 (1)
5082611 (3)

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M304S18GA	8	194	0
160-Large Fab	D4682-9	6	3	0

Part Specifications

Specifications could not be found.

Plex 6/19/18 4:03 PM dart.white.jesse



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Container No: S082761



Part: D4682-043

Job No: 179506

Serial No/Batch: S082761

Revision:

Inspector:

Exp Date:

Instructions:

Date: 06/20/18

7-1-18
0-03
38
Dv2

1-18
5
1-18

